









COLORED BODY PORCELAIN TILE





Compliant with standards ANSI A137.1-2012

SIZE - THICKNESS

7 3/4" x 39 3/8" - 20 x 100 cm ₹9 mm **FINISH**

MATTE



SLIGHT VARIATION

Clearly distinguishable differences in texture and/or pattern within similar colors.

FIELD TILES - Available in all colors

Commercial size (in)	Nominal size (in)	Thickness (mm)	Finish	
8" x 40"	7 3/4" x 39 3/8"	9 mm	Matte	

MOSAICS AND COORDINATING TRIMS - Available in all colors

Commercial size (in)	Nominal size (in)	Thickness (mm)	Finish	
Bullnose 2.5" x 20"	2 7/8" x 19 5/8"	9 mm	Matte	

Please refer to caliber chart for work sizes. Close joints are not recommended.

PERFORMANCE & FEATURES

				Porcelain Tile Specification				
			ASTM TEST	Calibrated		Rectified		
		PROPERTY	METHOD	Minimum	Maximum	Minimum	Maximum	
REGULARITY CHARACTERISTICS		Nominal Size	ASTM C499	-3.00%	3.00%	-3.00%	2.00%	Compliant
		Caliber Range (Variation from average facial dimension of sample)		-0.50% or -0.08 in (-2.0 mm) (*)	0.50% or 0.08 in (2.0 mm) (*)	-0.25% or -0.03 in (-0.8 mm) (*)	0.25% or 0.03 in (0.8 mm) (*)	Compliant
		Thickness (1)		N/A	Range: 0.40 in (1.02 mm)	N/A	Range: 0.40 in (1.02 mm)	Compliant
		Wedging	ASTM C502	-0.50% or -0.08 in (-2.0 mm) (*)	0.50% or 0.08 in (2.0 mm) (*)	-0.25% or -0.03 in (-0.8 mm) (*)	0.25% or 0.03 in (0.8 mm) (*)	Compliant
	1 1	Warpage Edge	ASTM C485	-0.75% or -0.09 in (-2.3 mm) (*)	0.75% or 0.09 in (2.3 mm) (*)	-0.40% or -0.05 in (-1.3 mm)(2) or -1.8 mm(3) (*)	0.40% or 0.05 in (1.3 mm)(2) or 1.8 mm(3) (*)	Compliant
		Warpage Diagonal		-0.50% or -0.08 in (-2.0 mm) (*)	0.50% or 0.08 in (2.0 mm) (*)	-0.40% or -0.07 in (-1.8 mm) (*)	0.40% or 0.07 in (1.8 mm) (*)	Compliant
			All Porcelain Tiles					
STRUCTURAL CHARACTERISTICS		Water Absorption	ASTM C373	≤ 0.5%			≤ 0.5%	
BULK MECHANICAL CHARACTERISTICS	→	Breaking Strength	ASTM C648	Average ≥ 250 lbf. (1.11 kN) Individual ≥ 225 lbf. (1.00 kN)				≥ 350 lbf. avg
PHYSICAL PROPERTIES		Bond Strength	ASTM C482	≥ 50 psi (0.34 Mpa)				≥ 100 psi
THERMAL AND IGROMETRIC CHARACTERISTICS	类	Resistance to Freeze/ Thaw Cycling	ASTM C1026	As Reported				Resistant
CHEMICAL CHARACTERISTICS	5	Chemical Resistance	ASTM C650	As Reported				Unaffected
		Stain Resistance	ASTM C1378	As Reported			Unaffected	
SAFETY CHARACTERISTICS		Dynamic coefficient of friction	DCOF	Requires a minimum value of 0.42 for commercial areas that are likely to be wet				> 0.42 Wet

- (*) Whichever is less
 (1) May not apply to textured surfaces or tiles with uneven back patterns.
- (2) Whichever is less, for tiles up to 24"x24" (610 mm x 610 mm).
- (3) Applies to tiles larger than 24"x24" (610 mm x 610 mm).

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