





THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP BLA



120x278 cm 47 ¼"x109 ½" X 6mm 120x240 cm 47 /4"x94 /2" X 9mm 120×120 cm 47 /4"×47 /4" X 9mm 60x120 cm 23%"x47 /4" * 9mm 60x60 cm 23%"x23%" X 9mm 37,5x75 cm 14¾"x29 ⁄2" ★ 9mm 75x150 cm 75x75 cm Sizes 29 /₂"x59' **★** 9mm 29 ½"x29 ½" \$\frac{1}{4} 9mm

				Requisites for nominal size N				Marvel Dream					
		Technical features	Test method	7 cm ≤ N < 15 cm (mm)	N ≥ 1 (%)	5 cm (mm)	Polished rectified 9mm	Polished rectified 9mm 120x120 cm	Polished rectified 6mm 120x278 cm	Matte rectified 9mm	Matte rectified 6mm 120x278 cm	Matte rectified 9mm 60x60 cm	
Regularity features		Length and width		± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Thickness	ISO 10545-2	± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Perpendicularity (Measurement only on short edges when L/I ≥ 3)		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
		Surface flatness		c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.		Suitable for	Suitable for	Suitable for	Suitable for	Suitable for	
				e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.	Suitable for						
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.							
Structural features		Water absorption level (in% by mass)	ISO 10545-3	E≤ 0,5	% Individual Maximu	≤0.1%	≤0.1%	≤0.1%	≤0.1%	≤0.1%	≤0.1%		
			ASTM C373-18	Requirement ANS	A137.1-2017 Wate 0,5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%		
Bulk mechanical features	<u>↓</u>	Breaking strenght	ISO 10545-4	S≥70 S≥13	S≥1500 N	S≥1000 N	S≥1000 N	S≥1500 N	S≥1000 N	S≥1500 N			
		Bending resistance	150 10545-4		R ≥ 35 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²		
		Bending and breaking load resistance ⁽⁴⁾⁽⁵⁾	EN 1339 Annex F										
		Impact resistance	ISO 10545-5		≥0.55	≥0.55	≥0.55	≥0.55	≥0.55	≥0.55			
Surface mechanical features		Mohs hardness	EN 101		MOHS 5	MOHS 5	MOHS 5	MOHS 6	MOHS 6	MOHS 6			
	0	Deep abrasion resistance of unglazed tiles	ISO 10545-6		≤150mm³	≤150mm³	≤150mm³	≤150mm³	≤150mm³	≤150mm³			

- * Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).
- ** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).
- *** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- (1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.
- (2) The anti-slip performance is guaranteed at the time of delivering the product.
- (3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
- (4) For further details, please refer to the outdoor design general catalogue.
- (5) Only for products with 20 mm thickness







THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP BLA



120x278 cm 120x240 cm 120x120 cm 75x150 cm 75x75 cm 60x120 cm 60x60 cm 37,5x75 cm 47 /4"x47 /4" X 9mm 14¾"x29 ½" ₹ 9mm Sizes 47 /₄"x109 /₂' X 6mm 47 /4"x94 /2" **X** 9mm 29 /₂''x59' **¥** 9mm 29 ½"x29 ½" **¥** 9mm 23%"x47 /₄' ★ 9mm 23%"x23%' **₹**9mm

	1			Requisites for nominal size N			Marvel Dream						
		Technical		7 cm ≤ N < 15 cm N ≥ 15 cm		Dalished	Polished	Polished		Matte	Matte		
		features	Test method	(mm)	(%)	(mm)	Polished rectified 9mm	rectified 9mm 120x120 cm	rectified 6mm 120x278 cm	Matte rectified 9mm	rectified 6mm 120x278 cm	rectified 9mm 60x60 cm	
	1	Coefficient of linear thermal expansion	ISO 10545- 8	. Declared value			≤7MK-1	≤7MK-1	≤7MK-1	≤7MK-1	≤7MK-1	≤7MK-1	
Thermo-igrometric	茶	Thermal shock resistance	ISO 10545- 9	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant	Resistant	
features	strik.	Moisture expansion (in mm/m)	ISO 10545- 10	Declared value			≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	
	紫	Frost resistance	ISO 10545- 12	Test passed in accordance with ISO 10545-1			Resistant	Resistant	Resistant	Resistant	Resistant	Resistant	
Physical	}	Bond strenght	EN 1348	Declared value			≥1.0 N/mm² (Class C2 - EN 12004)						
properties	×	Reaction to fire	-	Class A1 or A1 _{fl}			A1 - A1 _{fl}						
		Resistance to household chemicals and swimming pool salts		Minimum B class			А	А	А	А	А	А	
Chemical features		Resistance to low concentrations of acids and alkalis	ISO 10545- 13	Declared class			LA	LA	LA	LA	LA	LA	
		Resistance to high concentrations of acids and alkalis		Declared class						НА	НА	НА	
		Stain resistance	ISO 10545- 14	Declared class			5	5	5	5	5	5	
		Booted ramp test	DIN 51130	Declared cla	Declared class		N.C.	N.C.	N.C.	R9	R9	R10	
		Barefoot Ramp test	DIN 51097	Declared value						А	А	A+B	
			BS 7976	PTV ≥ 36 classifies the surface		<u> </u>	, ≥ 36 Dry ≤ 24 Wet	≥ 36 Dry ≤ 24 Wet	≥ 36 Dry ≤ 24 Wet	PTV≥36 Wet on demand	PTV≥36 Wet on demand	≥36Dry ≥36Wet	
		Pendulum friction Test	AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test						P3 on demand	P3 on demand	Class P3	
Safety characteristics (1)(2)		friction Test	UNE-ENV 12633 UNE 41901:2017 EX	Declared value					C2 on demand	C2 on demand	Class C2		
		Coefficient of friction	B.C.R.A. Rep. CEC/81	Min. Dec. 236/89 of 14/06/89 μ >0.40 for a sliding leather element on a dry $_{fl}$ oor μ >0.40 for a sliding hard rubber element on a wet $_{fl}$ oor				>0.40Asciutto <0.40Bagnato			>0.40Asciutto >0.40Bagnato		
		Dynamic coefficent of friction (DCOF)	ANSI A.137.1	ANSI A.137.1-2 Requires a minimum value interior space expected to when wet. (3	e of 0.42 be walk		< 0.42 Wet	< 0.42 Wet	< 0.42 Wet	> 0.42 Wet	> 0.42 Wet	> 0.42 Wet	

- * Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).
- ** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).
- *** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W). **** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- $***** \ \, \text{Maximum permitted centre curvature deviation, in \% or mm, with respect to the diagonal calculated according to manufacturing sizes (W). } \\$
- e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- (1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.
- (2) The anti-slip performance is guaranteed at the time of delivering the product.
- (3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
- (4) For further details, please refer to the outdoor design general catalogue.
- (5) Only for products with 20 mm thickness